COMPANY PROFILE AND REFERENCES

All the company activities are controlled by a QA integrated system according to UNI EN ISO 9001:2015 – UNI EN ISO 3834-2, OHSAS 18001 and UNI EN ISO 14001.

C.S.C. has personnel with II level qualification for NDT according to EN 473 / ISO 9712 and welders qualified by various national and international institutes.

The main activities of the company could be summarised as follows:

- design and construction of tanks, heat exchangers, purge tanks, reactors and other products of high technological quality for the chemical, petrochemical, naval and food industries, etc.;
- study and realisation of plants and components for the aerospace industry;
- development of studies, prototypes and realisation of plants and components for the UHV research field.

DESIGN: in accordance with the most important national and international codes like ASME VII div.1, EN 13345 according to P.E.D. 2014/68/EU (PD2000 – Merkblatt, TEMA “C” – ”R” class).

Moreover, if necessary, we can offer calculus by the finite element analysis method and further analysis of the results on prototype.

MATERIALS: austenitic, duplex and superduplex stainless steel, nickel and nickel alloys (such as inconel, incoloy, hastelloy), titanium, tantalum, zirconium, niobium, aluminium and aluminium alloys, cupronickel, aluminium bronze, copper, etc.

INSPECTION AND TESTS: pressure vessels are designed and manufactured according to P.E.D. 2014/68/EU or ASME VIII div.1.

All European notified body can be chosen by the Customer like TUEV, BV, APAVE, etc.

CLEANING: the company has all the necessary equipment to carry out any kind of surface cleaning:

- degreasing baths and spray nozzles;
- pickling and passivating plant;
- ultrasonic cleaning plant;
- demineralised water washing plant;
- clean rooms for assemblings under controlled conditions (see picture);
- washing plant with FORANE
“CLEAN ROOM”

Technical Data

- Dimensions: 11.000 x 4.500 mm.
- Equipped for small welding, vacuum test and assembling

ULTRA HIGH VACUUM

Our company has acquired a wide experience in the realisation of plants and components under Ultra-High-Vacuum. And also we are able to carry out leak tests by using helium mass-spectometer and employing highly qualified personnel.

We have the following equipments:

- Helium mass spectrometer PFEIFFER VACUUM HLT 260 (see the picture)
- spectrometer Pfeiffer ASM340
- “Sniffer detector” TP 312 integrated with the mass spectometer
- TPG261 PFEIFFER gauge controller with range 1.000 – 5.29\(^{-9}\) mBar full range scale
- calibrated leak in the range of 10\(^{-08}\) and 10\(^{-09}\) mBar lt/s.
- integrated and automated pumping consisting of:
  - primary vane pump, 35 m\(^3\)/h
  - turbo molecular pump “ALCATEL” CFF450 TURBO with min. attainable pressure lower than 1x10\(^{-9}\) mBar (see the picture)
- pumping unit similar to the previous one with LEYBOLD pumps (see the picture)
- pressure controller “BALZER” TPG 300 with 2 “PIRANI” heads with min. pressure 1x10\(^{-9}\) mBar
- 3 channel paper recorders
- software integrated to the mass spectometer HLT 260 for the memorization and the management of vacuum test by PC
- heating system for baking and hot leak testing up to 500°C.

We are specialised in the production of vacuum chambers for which we can define the cleanness cycles in order to obtain the out-gassing required by the Customer. We are also able to study and qualify brazing procedures in U.H.V. condition.
HELIOU MASS SPECTOMETER “PFEIFFER VACUUM HLT 260”

Technical data

- Function: vacuum / sniffing
- Leak rate minimum: 5 x 10^{-12} mbar l/s
- Leak rate maximum: 1 x 10^{-2} mbar l/s
- Rotate pump: UNO 005 A 4 m³/h
- Turbo pump: TMH 071 60 l/s per N₂

SPECTOMETER “PFEIFFER ASM340”

Technical data

- Minimum leak detectable (vacuum mode) 5.10-12 mbar.l/s
- Minimum leak detectable (sniffing mode) 5.10-9 mbar.l/s
- Maximum leak detectable 0,1 mbar.l/s
- Helium pumping speed (cell) > 2,5 l/s
- Primary rotary pump in oil bath: from 15 m³/h
- Vacuum joint DN25 ISO-KF
PUMPING UNIT “LEYBOLD”

Technical data
- Primary vane pump capacity TRIVAC D16B: 28 m³/h
- Limit pressure turbomolecular pump TURBOVAC 360: 1 x 10⁻⁹ mbar
- Joints: CF 100, CF 63, CF 35

INTEGRATED PUMPING UNIT “ALCATEL CFF 450”

Technical data
- Primary vane pump capacity ALCATEL 2033 SD: 30 m³/h
- Limit pressure turbomolecular pump ALCATEL CFF450: 1 x 10⁻⁹ mbar
- Joints: ISO DN160, ISO K DN40
MEASURING AND TESTING INSTRUMENTS

- Magnetoscope orig. “Dr. FORSTER” for controlling the magnetic permeability of metals
- Set of manometers, classe 0,3 from 0 to 250 Bar
- 3D measurement machine mod. “TU/SB-2000” built by POLI with the following strokes: X=5.000mm Y=1.500mm Z=2.000mm (see the picture)
- 7-joints anthropomorphic measuring arm with laser probe “Nikon” MMDx100
- Set of digital sliding gauge up to ø 1.000 mm.
- Inside micrometer gauge from ø75 to ø2.000
- Set of gauges type P-NP for controlling metric pipe-threads NPT-GAS-METRIC
- Portable digit profilometer
- Microscope for controlling the particles in the clean room
- Boroscope “OLYMPUS” type and video-endoscope
- Digit ammeter delicate pliers KYORITSU for controlling the welding parameters
- Hydraulic-pneumatic pump for pressure up to 500 Bar
- Hydraulic pump for pressure up to 2.500 Bar
- Set of lowstress metal stamps “NUCLEAR STAMP”
- Oilpressure pump for pressure up to 200 Bar
- Low stress automatic marking machine
3D MEASUREMENT MACHINE TU/SB-2000

Technical data
- Working stroke of axis X: 5.000 mm.
- Working stroke of axis Y: 2.000 mm.
- Working stroke of axis Z: 1.500 mm.
- Limit of machine error (L in mt): $E_3=(50+20xL)$ µm
- Utilization as a plotter with a display for dimension
- Utilization as dimensional test machine connected to a PC with dedicated software

ANTHROPOMORPHIC ARM MEASURING SYSTEM “NIKON METROLOGY”

Technical data
- Articulated anthropomorphic arm: 7 joints with infinite rotation - MCAx2.5
- NIKON laser probe: MMDx 100
- Feeler pins: dia 15 mm., 6mm. and 3mm.
- Measurement field: 2,5 mt. spheric
- Measurement precision: lower than 10 µm steady
- Report of measured data: test report with chromatic mapping of deviations and infinite measurement possibility on the measured model
- Report format: excel
LIST OF MACHINE AND TOOLS

- N.1 waterjet plant with 5 axis, dimensions 3.000x7.000 h 750 mm. (see the picture)
- N.1 plasma cutting plant mod. MODULA SOLID1-3070 PLASMA – Termal-Dynamics UC400 generator (see the picture)
- N.1 shearing machine “ILMA” typo ILCC 17/30
- N.1 4-rolls calender 3.000x22 mm. (see the picture)
- N.1 3-rolls calender 1.500x50 mm. (see the picture)
- N.1 calender 2.000x6 mm.
- N.1 bending press, capacity 320 ton. x 4,5 m. with laser control on bended angle (see the picture)
- N.1 moving column oil-pneumatic press PMM 600 ME - 600 Ton. (see the picture)
- N.4 welding machines EWM PHOENIX PULS Tig/Mig
- N.1 welding machine EWM ALPHA Q351 PULS Tig/Mig
- N.2 welding machines EWM TETRIX Tig hot wire
- N.1 welding machine EWM TETRIX Tig/Mig
- N.2 welding machines EWM TITAN Tig/Mig
- N.1 shearing cutter machine, 8 mm.
- N.1 cold-chisel, 13 mm.
- N.2 section benders
- N.1 horizontal tube bending machine
- N.2 pulsed TIG and MIG process automatic welding machines (see the picture)
- N.1 MIG automatic welding machine (see the picture)
- N.1 PAW process automatic welding machine (see the picture)
- Microtig welding machine
- 400A hot wire TIG welding plant
- ESAB submerged arc welding system
- Resistance welding equipment controlled by PLC
- N.2 TIG "ESAB" – "CEBORA" welding machines
- N.9 "KEMPI" – "ESAB" – "MIGATRONIC" welding machines for pulsed TIG, pulsed MIG and electrode welding
- N.1 orbital welding head for tube/tube sheet and tube/tube welding (see the picture)
- N.3 orbital welding head tube/tube range of welding 17,1 ÷ 101,6 (see the picture)
- N.3 welding machines for MIG pulsed-arc process
- N.9 welding positioners up to 25 Tons and working diameters up to 3.800 mm. (see the picture)
- N.3 furnaces for electrodes
- N.1 equipped room for welding in atmosphere of inert gas, dimensions 870x470xH=570 mm. (see the picture)
- N.1 belt saw mod. RUSCH 444A (see the picture)
- N.1 belt saw mod. RUSCH 555A (see the picture)
- N.1 belt saw mod. RUSCH 600A PLUS (see the picture)
WATERJET PLANT MODULA 3 SOLID AWJ-1T

Technical data
- Working stroke of axis X: 7.000 mm.
- Working stroke of axis Y: 3.000 mm.
- Working stroke of axis Z: 250 mm.
- Rotation of axis A: \( \pm 350^\circ \)
- Rotation of axis B: \( \pm 45^\circ \)
- Working pressure: 4.150 bar
- Software: CAD CAM 3D

PLASMA CUTTING PLANT MOD. MODULA SOLID1-3070 PLASMA - THERMAL – DYNAMICS UC400 GENERATOR

Technical data
- Jig table with working stroke: 3.000 x 7.000 z=250 mm.
- Suction bench: 3.000 x 7.000 with supports
- Thermal-dynamics plasma cutting head: (q.ty n.1 automatic)
- Thermal-dynamics plasma source: UC 400 (q.ty n.1)
OLEODINAMIC CALENDER WITH 3 ROLLS

Technical data
- Length: 1.550 mm.
- Upper roll diameter: 360 mm.
- Side rolls diameter: 50 mm.
- Power: 18.5 Kw.

OLEODINAMIC CALENDER WITH 4 ROLLS MH 322D

Technical data
- Length: 3.100 mm.
- Upper roll diameter: 350 mm.
- Lower roll diameter: 350 mm.
- Side rolls diameter: 250 mm.
- Max. thickness: 22 mm.
- Power: 11 Kw.
BENDING PRESS LVD PP3B 320/45

Technical data
- Force: 3.200 KN
- Working length: 4.500 mm.
- Distance between standards: 3.820 mm.
- Stroke: 300 mm.
- Distance table / piston: 570 mm.
- Table width: 210 mm.
- Working speed: 10,5 mm./s.
- Controller: CADMAN CNC

MOVING COLUMN OIL-PNEUMATIC PRESS PMM 600 – ME 600 TON

Technical data
- Thrust power: 600 Ton.
- Daylight between columns: 2500 mm.
- Straightening bench dimensions: 2500x5000 mm.
- Stem cylinder - diameter: 1000 mm.
- Opening lateral columns: 350 mm.
- Daylight between stem and working bench: 1550 mm.
MANIPULATOR TIG

Technical data
- Horizontal stroke: 2.000 mm.
- Vertical stroke: 2.500 mm.
- Working cycle: manual or automatic
- Welding machine: KEMPPI 5000
- TIG: pulsed / normal
- Arc voltage control: automatic (disconnectable)
- DC power: 10 – 500 A
- AC power: 15 – 45 A

MANIPULATOR TIG-MIG

Technical data
- Horizontal stroke: 2.500 mm.
- Vertical stroke: 2.500 mm.
- Carriage torch stroke: 150 mm.
- Carriage oscillator stroke: 50 mm.
- Working cycle: manual or automatic
- Welding machine: MIGATRONIC BDH 550
- Arc voltage control: disconnectable automatic
- Power: 5 – 550 A
- TIG welding head on the right side
- MIG welding head on the left side
MANIPULATOR MIG

Technical data
- Horizontal stroke: 2.500 mm.
- Vertical stroke: 2.500 mm.
- Carriage torch stroke: 150 mm.
- Carriage oscillator stroke: 50 mm.
- Working cycle: manual or automatic
- Welding machine: MIGATRONIC BDH 550
- Arc voltage control: disconnectable automatic
- Power: 5 – 550 A

PLASMA MANIPULATOR

Technical data
- Horizontal stroke: 3.000 mm.
- Vertical stroke: 3.800 mm.
- Working cycle: manual or automatic
- Welding machine: MIGATRONIC PLASMA, COMMANDER 400A
- Arc voltage control: disconnectable automatic
- Power: 5 – 4000 A
**ORBITAL WELDING HEAD TUBE-TUBE SHEET**

<table>
<thead>
<tr>
<th>Technical data</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Welding diameters from 14,5 mm. to 70 mm.</td>
</tr>
<tr>
<td>• TIG welding with and without welding material.</td>
</tr>
<tr>
<td>• Special equipment for titanium, tantalum, niobium and zirconium welding.</td>
</tr>
</tbody>
</table>

**RESISTANCE WELDING MACHINE**

<table>
<thead>
<tr>
<th>Technical data</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Resistance welding machine</td>
</tr>
<tr>
<td>• Monophasic 125KVA 400V with thrust cylinder from 1242 daN</td>
</tr>
</tbody>
</table>

**ORBITAL WELDING HEAD TUBE/TUBE**

<table>
<thead>
<tr>
<th>Technical data</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Welding diameter from 12,7 mm. to 101,6 mm.</td>
</tr>
<tr>
<td>• TIG welding without welding material.</td>
</tr>
<tr>
<td>• Special execution in closed room.</td>
</tr>
</tbody>
</table>
N.2 WELDING ROTARY TABLE POSITIONERS

Technical data
- Capacity horizontal table: 12,000 Kg.
- Table diameter: 2,500 mm.
- Upward table raising to 2 mt., possibility to rotate 4 mt. max. dia pieces.
- Hydraulic handling.
- Two twin units available.

“GLOVE BOX”

Technical data
- Dimensions: 870 x 470 x 570 mm.
- Gas purifier system: MB10
- Control system: PLC
- Circulation: 20 m³/h
- Vacuum pump: 17 m³/h
- Attainable pureness: H₂O <1ppm, O₂<1ppm
BELT SAW MOD. RUSCH 444A

**Technical data**
- Solid bar cutting up to 440 mm.
- Standard 2-axis CNC with autosaw function.

BELT SAW MOD. RUSCH 555A

**Technical data**
- Solid bar cutting up to 550 mm.
- Standard 2-axis CNC with autosaw function.

BELT SAW MOD. RUSCH 600A PLUS

**Technical data**
- Solid bar cutting up to 620 mm.
- Standard 2-axis CNC with autosaw function.
PICKLING / PASSIVATION AND CLEANING AREA

- ~16m³ pickling bath for inox and nickel alloy (see the picture);
- Washing and dye penetrant examination area;
- n.1 ultrasonic cleaning plant.

PICKLING BATH

Technical data

- Length: 3.500 mm.
- Width: 2.600 mm.
- Height: 2.300 mm.

TANK FOR NEUTRALIZATION

Technical data

- Length: 900 mm.
- Width: 2.000 mm.
- Height: 600 mm.

PASSIVATION TANK

Technical data

- Length: 900 mm.
- Width: 2.000 mm.
- Height: 600 mm.
LIFTING EQUIPMENTS

- N.5 bridge-crane, 5 tons capacity
- N.3 bridge-crane, 10 tons capacity
- N.5 slewing-crane, 300 kg. capacity

COVERED AREA

- 3,000 m² of construction area (see the picture)
- 3,500 m² warehouse
- N.1 clean and conditioned area
- Area for storing the welding materials

UNCOVERED AREA

- 1,500 m²

EMPLOYEES

- 4 managers
- 4 accounting employees
- 4 technicians
- 4 sales
- 3 employees in the quality sector
- 9 clerks
- 2 warehouseman
- 4 welders
- 1 marker-off / setting operators
- 1 grinders
- 18 workers
SUB-SUPPLIERS

In order to reach the maximum flexibility, C.S.C. decided to assign some activities to external qualified sub-suppliers, controlled by the company own Q.A. system.

Our sub-suppliers consist of:

- Planning offices for design development and manufacturing drawings
- Planning offices for the computer design activities ("stress analysis", modal analysis, etc.)
- Workshops for carrying out all the machining operations (activities that can not be carried out at C.S.C.)
- Workshops for carrying out the polishing and satin-finish
- Steel workshop for the construction of the carbon steel and stainless steel parts.

MAIN WORKS PERFORMED IN THE LAST YEARS

Chemical, petrolchemical, food, pharmaceutical, energy, hydraulic energy and various fields

3V TECH EQUIPMENT & PROCESS SYSTEMS S.P.A.:
- Components for pharmaceutical industry

ARKEMA S.R.L.:
- Design and construction of a reactor in hastelloy B2
- Components in hastelloy B3
- Design and construction of a vaporizer with tantalum coil

THYSSENKRUPP UHDE CHLORINE ENGINEERS (ITALIA) S.R.L.:
- Chemical plants for chlorine/soda in titanium and nickel and consisting of reactor with agitator and condenser, heat exchanger and storage tank

LURGI ITALIANA:
- Distributing pipes in hastelloy C22 for desulphurization plants of ENEL power stations

PFAUDLER WERKE GMBH:
- Design and construction of an agitator shaft in nickel

PIC:
- Design and construction of heat exchangers / heaters in tantalum TUV tested according to AD2000-Merkblatt
VERSALIS S.P.A.:
- Heat exchanger, recipients and ducts in titanium, nickel and its alloy
- Hastelloy C-2000 column
- Heat Exchanger heads and piping in hastelloy B3

PAUL WURTH ITALIA S.P.A.:
- Design and construction of plates columns in titanium gr. 2 and 316L for coke plant

ANDRITZ KMPT:
- Welded items such as housing, peeler arm, etc. in superaustenitic steel and nickel alloys for the pharmaceutical industry

SOLVAY SPECIALTY POLYMERS ITALY S.P.A.:
- Reactors, columns, recipients, heat exchangers in nickel and its alloys and alloy 59

TM.P. S.P.A. TERMOMECCANICA POMPE:
- Hydraulic components in duplex 2205, AISI316L and superduplex UNS S32760

PFAUDLER S.R.L.:
- Special deep pipes and nozzles in hastelloy and tantalum

WORTHINGTON FLOWSERVE:
- Hydraulic components in superduplex UNS S32760, UNS S31254 e UNS S31803

GE IONICS ITALBA:
- Components in superduplex UNS S32760 for desalting plat

PIANIMPIANTI S.P.A.:
- Components in superduplex SAF 2507 for water treatment

SARAS S.P.A.:
- Special piping in alloy 825
- Line in cuni 90/10

PIETRO FIORENTINI S.P.A.:
- Components in duplex for the use within the oil industry “hydrate separator”

TWISTER B.V.:
- Components in duplex for the use within the oil industry

MOSAICO TECNOLOGIE AMBIENTE E INDUSTRIE S.R.L.:
- Design and construction of adsorbers in alloy 59
AHLSTROM SPECIALTIES S.A.:
- construction of heat exchangers in tantalum

NUOVO PIGNONE S.R.L.:
- construction of components in inconel 718 and hastelloy X for gas turbine for “power & gen” sector

F.I.S.-FABBRICA ITALIANA SINTETICI S.P.A.:
- reactors, heat exchangers in alloy, C22 and C276

CHINOIN ZRT. (Sanofi Aventis):
- conic dryer in titanium TDC 3000

BOREALIS AB:
- heat exchanger with titanium bundle

PCM EUROPE:
- construction of pump components for the Oil & Gas in superduplex

Research, nuclear physics, cryogenics, Ultra High Vacuum field

CERN:
- constructions, assembling and test of no.21 liquid helium tanks for “SC” cavities
- construction and test of cryogenic liquid helium tank domes for “SC” cavities
- construction and assembling of cryogenics helium tanks of CERN resonant cavities 35MHz

ENEA BRASIMONE:
- plant for Pb17Li alloy circulation for fatigue tests materials in dynamic conditions
- design and construction of “LIFUS 5” plant

ENEA FRASCATI:
- hydrogen pellets injector for research on fusion devices

ENEA / TECNOMARE:
- construction of titanium gr.5 robot / vessel for “Antartide” project

JET – Join European Torus:
- “fast shutter assembly” in titanium gr.5
- Special constructions in stainless steel and inconel 600

CRPP-EPFL:
- Construction of vacuum components in alloy 600 called “TAE antenna frame assembly”
MAN Turbomacchine:
• Design, construction and testing of no.1 bellows assembly in alloy 600 for “JET / ITER / EFDA”

ASG SUPERCONDUCTORS:
• Construction and test of the vacuum chambers, thermal shields and mechanical structures of the DPS and CPS cryostats for the “KATRIN” project
• cryostats and vacuum chambers for various projects

VECC - Variable Energy Cyclotron Centre:
• electrostatic deflectors for superconducting cyclotron

ISTITUTO NAZIONALE DI FISICA NUCLEARE:
• “SPES” project, heater in tantalum

DEUTSCHES ELEKTRONEN-SYNCHROTRON DESY:
• Construction of no.272 “Helium Taks” in titanium for the “XFEL” project

VARIAN MEDICAL SYSTEMS PARTICLE THERAPY GMBH:
• Construction of items for medical cyclotrons (radiation shield, vacuum chambers)

Vacuum vessels for lyophilization and metallization

AERRE MACHINE:
• Vacuum vessel for metallization

EDWARDS – HIGH VACUUM INT.:
• construction and “Stoomwezen” approval of surge tanks and condensers for lyophilization

RI RESEARCH INSTRUMENTS GMBH:
• vacuum chamber, “KATRIN” project
• “vacuum tanks” in titanium

Naval and aerospace field

ALENIA:
• revision and modification of “PLU” (satellite tanks filling)

LC3:
• construction of guides in superduplex SAF 2507/2205 and UNSS32760
FIAT AVIO:
- various plant for ground tests on satellite
- filling system for the tanks for the geostationary satellite engines

WARTSILA NETHERLANDS B.V.:
- waterjets made of AISI 316L and duplex UNS S31803

WARTSILA DEFENSE, INC.:
- special waterjets made of AISI 316L and duplex UNS S31803

GAS & HEAT:
- stainless steel components for “LPG carrier”

VOITH TURBO MARINE STEAM TRAC B.V.:
- construction of no.2 “jet” lines in duplex

Special parts for competitions

APRILIA RACING:
- realization of RSW 2000 frames in aluminium for “GP” class 500 cc. motorbikes
- realization of components in aluminium for “GP” motorbikes

FERRARI:
- welding of parts in titanium gr.5 for “Formula 1” races

TENCARA:
- components in titanium gr.5 for “Il Moro di Venezia”
The company in short

Turnover 2019: Euro 36.842.543
Turnover 2018: Euro 29.733.527
Turnover 2017: Euro 25.680.000

Bank references:
INTESA SAN PAOLO - Filiale di Schio
UNICREDIT BANCA D'IMPRESA - Filiale di Schio
CREDEM – Filiale di Vicenza
UBI – Filiale di Schio

Share capital: Euro 1.000.000

Reserves until December 2018: Euro 10.251.251

Registered with:
- Company Register of Vicenza under no. IT00491490249
- R.E.A. N. 131992, pos. mecc. Estero VI005814
- IVA (V.A.T.) Office of Vicenza: V.A.T. registration no. IT00491490249

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